




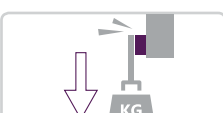
Technical data sheet

Total thickness (carrier + adhesive): **0.90mm**



BS 121 HQ WHITE

Main carrier:	WHITE PE FOAM
Secondary carrier:	-
Main liner:	HAVANA SILICONE GLASSINE PAPER
Secondary liner:	-
Open side adhesive:	MODIFIED ACRYLIC
Closed side adhesive:	MODIFIED ACRYLIC





Adhesive properties

Peel 90° on steel		Open side	25	M.U.	Method
		Closed side	25	N/25 mm	BS 38 - AFERA 5001
Rolling ball test		Open side	20	M.U.	Method
		Closed side	20	Cm	BS 12 - PSTC-6
Quick stick on steel		Open side	21	M.U.	Method
		Closed side	21	N/25 mm	BS 6 - AFERA 4015
Shear on steel		Open side	70	M.U.	Method
		Closed side	70	Hours	BS 10 - AFERA 5012

Temperature resistance

Long term		- 40 / + 80	M.U.: °C
Short term		- 40 / + 100	M.U.: °C

Mechanical properties

Tensile strength at break Longitudinal		Min.	Max.	M.U.	Method
		800	1400	kPa	ISO-1426
Tensile strength at break Transversal		Min.	Max.	M.U.	Method
		660	1000	kPa	ISO-1426
Elongation at break Longitudinal		Min.	Max.	M.U.: %	Method
		220	420		ISO-1426
Elongation at break Transversal		Min.	Max.	M.U.: %	Method
		240	460		ISO-1426

Note: All above information are believed to be true and reliable but they are given only for guidance. They do not constitute a warranty or a specification. The characteristics refer to average values, relevant to samples collected from our production. Users must confirm the suitability of the products through their own tests. BiesSse Tape reserve the right to introduce at any moment and without warning those changes that they deem necessary. Tolerance of Technical Data: ± 30%

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Description

The product is made up of a white polyethylene foam carrier and a havana siliconized glassine paper liner.

The acrylic adhesive system (wet-style) provides high adhesion performances on both sides and medium-high cohesion.

As a very conformable carrier, it guarantees an excellent adhesion on porous and uneven surfaces of plastic and wood-based materials.

Density: 67 kg/m³

Applications

Ideal for assembling the rear-view mirrors to their backings.

Suitable for cover panels fitting and for structural bonding of car components such as license plates, parking sensors, rocker panels, moldings, fender flares, spoilers, shark fin antennas, thermoformed parts, frames and emblems in the automotive industry.

Recommended for fixing the net or fabric to the winding roller of mosquito nets/roller-blind.

Ideal for fixing small elements of different materials also with difficult-to-bond substrate.

Product PLUS

High wettability adhesive and high tack ensure an immediate bonding on different surfaces.

It is resistant to UV-light, ageing, atmospheric agents and particular types of plasticizers.

Recommendations for correct use

Storage

For a proper storage of the product we recommend to keep the product in the original package until it is needed and use it within 12 months from delivery.

The storage shall be carried out at a room temperature between 15°C and 25°C, and a relative humidity < 65%.

Once removed from the packaging, place the product vertically and protect it from dust. Do not expose product and packaging to direct sunlight and heat sources.

Surface cleaning

The product shall be applied on sufficiently flat surfaces and with no non-stick coating.

In order to obtain a correct product adhesion level on surfaces, it is indispensable that the surfaces are properly cleaned before the application. It is recommended to use quick-evaporating solvents.

After cleaning make sure that the solvent has completely evaporated, by waiting for a sufficiently long period of time or by drying the surface with a completely dry cloth.

Application

As adhesive tape is pressure-sensitive, it is necessary a proper pressing pressure on the back of the tape, once applied on the surface, to ensure the grip of the adhesive and a full lamination.

Measuring tolerances

The tape cutting width tolerance can vary within a range of ± 2.0 mm. Different tolerances for specific formats and measures can be available on request.

Disposal

It is recommend to dispose the product after use according to the specific regulations of the country it was used in.

For additional information, please refer to our Technical Office:
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