

Company with Quality System in accordance with ISO 9001: 2015 **Certified by Bureau Veritas**

Technical data sheet

Total thickness (carrier + adhesive): 0.90 mm

BS 121 WHITE GREEN

Main carrier:	WHITE PE FOAM
Secondary carrier:	-
Main liner:	GREEN SILICONIZED PE FILM
Secondary liner:	
Open side adhesive:	PURE ACRYLIC
Closed side adhesive:	PURE ACRYLIC

Adhesive properties

Peel 90° on steel		Open side	9	M.U.	Method
		Closed side	10	N/25 mm	BS 38 - AFERA 5001
Rolling ball test		Open side	15	M.U.	Method
		Closed side	15	Cm	BS 12 - PSTC-6
Quick stick on steel		Open side	18	M.U.	Method
		Closed side	20	N/25 mm	BS 6 - AFERA 4015
Shear on steel	KG	Open side	100	M.U.	Method
		Closed side	100	Hours	BS 10 - AFERA 5012

Temperature resistance

Long term	- 40 / + 100	M.U.: °C
Short term	- 40 / + 120	M.U.: °C

Mechanical properties

Tensile strength at break Longitudinal		Min.	Max.	M.U. kPa	Method ISO-1426
Tensile strength at break		Min.	Max.	M.U.	Method
Transversal	The same of the sa	680	1000	kPa	ISO-1426
Elongation at break Longitudinal		Min.	Max.	M.U.: %	Method
		150	290		ISO-1426
Elongation at break Transversal		Min.	Max.		Method
		140	260	M.U.: %	ISO-1426



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Description

The product is made up of a white polyethylene foam carrier and green siliconized polyethylene film

The acrylic adhesive system (dry-style) provides medium-high adhesion performances on both sides and very high cohesion performances.

Density: 100 kg/m3

Applications

Ideal for fixing of mirror, trims and decorative elements in the furniture industry and the net or fabric to the winding roller of mosquito nets/roller-blind.

Suitable for structural bonding of car components such as license plates, parking sensors, rocker panels, moldings, fender flares, spoilers, shark fin antennas, thermoformed parts, frames and emblems.

Recommended for fixing on uneven surfaces, in leather, letherette or fabric on fashion wear and accessories in the clothing, footwear and leather goods sectors.

Product PLUS

The medium-high density foam carrier allows excellent adhesion holding over time.

High resistance to UV-light, ageing, atmospheric agents and particular types of plasticizers.

Moisture resistance thanks to the film liner that allows long-term storage.

Recommendations for correct use

For a proper storage of the product we recommend to keep the product in the original package until it is needed and use it within 12 months from delivery.

The storage shall be carried out at a room temperature between 15°C and 25°C, and a relative humidity < 65%.

Once removed from the packaging, place the product vertically and protect it from dust. Do not expose product and packaging to direct sunlight and heat sources.

Surface cleaningThe product shall be applied on sufficiently flat surfaces and with no non-stick coating.

In order to obtain a correct product adhesion level on surfaces, it is indispensable that the surfaces are properly cleaned before the application. It is recommended to use quick-evaporating solvents.

After cleaning make sure that the solvent has completely evaporated. by waiting for a sufficiently long period of time or by drying the surface with a completely dry cloth.

Application

As adhesive tape is pressure-sensitive, it is necessary a proper pressing pressure on the back of the tape, once applied on the surface, to ensure the grip of the adhesive and a full lamination.

Measuring tolerances

The tape cutting width tolerance can vary within a range of ±2.0 mm. Different tolerances for specific formats and measures can be available on request.

Disposal

It is recommend to dispose the product after use according to the specific regulations of the country it was used in.

For additional information, please refer to our Technical Office: info.tapes@biesSseworld.com +39 02 90 11 11 18

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