




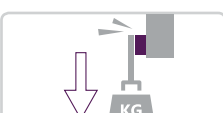
## Technical data sheet

Total thickness (carrier + adhesive): **1.70mm**

# BS 123 WHITE GREEN

Main carrier:	WHITE PE FOAM
Secondary carrier:	-
Main liner:	GREEN SILICONIZED PE FILM
Secondary liner:	-
Open side adhesive:	PURE ACRYLIC
Closed side adhesive:	PURE ACRYLIC





### Adhesive properties

<b>Peel 90° on steel</b>		Open side	<b>9.0</b>	M.U.	Method
		Closed side	<b>11</b>	N/25 mm	BS 38 - AFERA 5001
<b>Rolling ball test</b>		Open side	<b>15</b>	M.U.	Method
		Closed side	<b>15</b>	Cm	BS 12 - PSTC-6
<b>Quick stick on steel</b>		Open side	<b>18</b>	M.U.	Method
		Closed side	<b>20</b>	N/25 mm	BS 6 - AFERA 4015
<b>Shear on steel</b>		Open side	<b>100</b>	M.U.	Method
		Closed side	<b>100</b>	Hours	BS 10 - AFERA 5012

### Temperature resistance

<b>Long term</b>		<b>- 40 / + 120</b>	M.U.: °C
<b>Short term</b>		<b>- 40 / + 100</b>	M.U.: °C

### Mechanical properties

<b>Tensile strength at break Longitudinal</b>		Min.	Max.	M.U.	Method
		<b>800</b>	<b>1400</b>	Kpa	ISO-1926
<b>Tensile strength at break Transversal</b>		Min.	Max.	M.U.	Method
		<b>640</b>	<b>1000</b>	Kpa	ISO-1926
<b>Elongation at break Longitudinal</b>		Min.	Max.	M.U.: %	Method
		<b>200</b>	<b>380</b>		ISO-1926
<b>Elongation at break Transversal</b>		Min.	Max.	M.U.: %	Method
		<b>180</b>	<b>320</b>		ISO-1926

Note: All above information are believed to be true and reliable but they are given only for guidance. They do not constitute a warranty or a specification. The characteristics refer to average values, relevant to samples collected from our production. Users must confirm the suitability of the products through their own tests. BiesSse Tape reserve the right to introduce at any moment and without warning those changes that they deem necessary. Tolerance of Technical Data: ± 30%

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# BS 123 WHITE GREEN

### Description

The product is made up of a white polyethylene foam carrier and a green siliconized polyethylene film liner.

The acrylic adhesive system (dry-style) provides medium-high adhesion performances on both sides and very high cohesion performances that gives to the product high firm hold and stability over time.

Adhesive Temperature Resistance: from - 40°C to 150°C.

Density: 100 kg/m3

### Applications

Ideal for fixing applications.

Suitable for structural bonding of car components such as license plates, parking sensors, rocker panels, moldings, fender flares, spoilers, shark fin antennas, thermoformed parts, frames and emblems. and cover panels assembly in the automotive industry.

Recommended for double-glazing structural bonding.

### Product PLUS

The medium-high density foam carrier allows excellent adhesion holding over time.

High resistance to UV-light, ageing, atmospheric agents and particular types of plasticizers.

Moisture resistance thanks to the film liner that allows long-term storage.

## Recommendations for correct use

### Storage

For a proper storage of the product we recommend to keep the product in the original package until it is needed and use it within 12 months from delivery.

The storage shall be carried out at a room temperature between 15°C and 25°C, and a relative humidity < 65%.

Once removed from the packaging, place the product vertically and protect it from dust. Do not expose product and packaging to direct sunlight and heat sources.

### Surface cleaning

The product shall be applied on sufficiently flat surfaces and with no non-stick coating.

In order to obtain a correct product adhesion level on surfaces, it is indispensable that the surfaces are properly cleaned before the application. It is recommended to use quick-evaporating solvents.

After cleaning make sure that the solvent has completely evaporated, by waiting for a sufficiently long period of time or by drying the surface with a completely dry cloth.

### Application

As adhesive tape is pressure-sensitive, it is necessary a proper pressing pressure on the back of the tape, once applied on the surface, to ensure the grip of the adhesive and a full lamination.

### Measuring tolerances

The tape cutting width tolerance can vary within a range of  $\pm 2.0$  mm. Different tolerances for specific formats and measures can be available on request.

### Disposal

It is recommend to dispose the product after use according to the specific regulations of the country it was used in.

For additional information, please refer to our Technical Office:  
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