

Company with Quality System in accordance with ISO 9001: 2015 **Certified by Bureau Veritas** 

## Technical data sheet

Total thickness (carrier + adhesive): 0.55 mm

# **BS MOUNT 20.275 TPS-LT**

Main carrier:	GREY PE FOAM			
Secondary carrier:	TRANSPARENT REINFORCEMENT FILM			
Main liner:	TRANSPARENT SILICONE PATTERN EMBOSSED PP FILM			
Secondary liner:				
Open side adhesive:	NATURAL RUBBER			
Closed side adhesive:	PURE ACRYLIC			

### Adhesive properties

Peel 90° on steel		Open side	5.5	M.U.	Method
		Closed side	8.5	N/25 mm	BS 35 - AFERA 5001
Rolling ball test		Open side	1	M.U.	Method
		Closed side	30	Cm	BS 12 - PSTC-6
Quick stick on steel		Open side	5	M.U.	Method
		Closed side	8	N/25 mm	BS 6 - AFERA 4015
Shear on steel	KG	Open side	60	M.U.	Method
		Closed side	100	Hours	BS 254

### Temperature resistance

Long term	+5 /+60	M.U.: °C
Short term	+5/+80	M.U.: °C

### **Mechanical properties**

Tensile strength at break Longitudinal		Min. 9380	Max. 9380	M.U. kPa	Method ISO-1926
Tensile strength at break Transversal		Min.	Max. <b>8990</b>	M.U. kPa	Method ISO-1926 Method
Elongation at break Longitudinal	R	Min. <b>44</b>	Max. 44	M.U.: %	Method ISO-1926
Elongation at break Transversal		Min. <b>41</b>	Max.	M.U.: %	Method ISO-1926



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# BS MOUNT 20.275 TPS-L

### **Description**

The product is made up of a laminated multi-layer, calibrated thickness, closed cell polyethylene, physically reticulated, foam carrier and a transparent polypropylene pattern embossed silicone film liner. On one side, the PE foam carrier is reinforced with a transparent film.

The differential adhesives system, acrylic (dry-style) on closed side and natural rubber (wet-style) on open side, provides high adhesion performances on closed side and medium adhesion performances on

Low compressibility, identified through the grey coloured foam.

### **Applications**

Ideal for Wide Web flexo printing of flexible packaging material and for cardboard printing in pre-print.

Suitable for cardboard printing in pre-print and for full solids print.

Recommended for medium thickness and large dimension photopolymers plates.

Ideal for mounting operations on sleeve and steel cylinders.

Optimal printing results at very high speed and long printing runs.

#### **Product PLUS**

The surface structure of the liner is designed to impress a specific irregular pattern in the adhesive, that allows the smooth distribution of the air granting an ideal bonding to the widest possible contact area.

High resilience foam

Best adhesive combination for repositioning, removal and safeguard of photopolymers plates.

## Recommendations for correct use

For a proper storage of the product we recommend to keep the product in the original package until it is needed and use it within 12 months from delivery.

The storage shall be carried out at a room temperature between 15°C and 25°C, and a relative humidity < 65%.

Once removed from the packaging, place the product vertically and protect it from dust. Do not expose product and packaging to direct sunlight and heat sources.

**Surface cleaning** The product shall be applied on sufficiently flat surfaces and with no non-stick coating.

In order to obtain a correct product adhesion level on surfaces, it is indispensable that the surfaces are properly cleaned before the application. It is recommended to use quick-evaporating solvents.

After cleaning make sure that the solvent has completely evaporated, by waiting for a sufficiently long period of time or by drying the surface with a completely dry cloth.

#### **Application**

As adhesive tape is pressure-sensitive, it is necessary a proper pressing pressure on the back of the tape, once applied on the surface, to ensure the grip of the adhesive and a full lamination.

#### Measuring tolerances

The tape cutting width tolerance can vary within a range of  $\pm$  2.0 mm. Different tolerances for specific formats and measures can be available on request.

#### Disposal

It is recommend to dispose the product after use according to the specific regulations of the country it was used in.

For additional information, please refer to our Technical Office: info.tapes@biesSseworld.com +39 02 90 11 11 18

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