

## BS SPLICE 613

### 1° STRUCTURE

<b>CARRIER</b>	PAPER LAMINATE
<b>COLOR</b>	GREEN
<b>LINER</b>	WHITE SILICONIZED PAPER
<b>ADHESIVE</b>	MODIFIED ACRYLIC
<b>TOTAL THICKNESS</b>	0.10 <b>U.M.</b> mm

### 2° PHYSICAL PROPERTIES

<b>HEAT RESISTANCE</b>	> 200° C (BS INTERNAL METHOD)
<b>ADHESIVE STRENGTH</b>	312 (A.F.E.R.A. 4001:1987)
<b>TACK</b>	1.0 (PSTC 6-ED. 86)

### 3° APPLICATION

Self-spittable double coated tape, with carrier in paper laminate, for flying splices on coldset web offset presses in the newsprint industry.

It can be used on different paper weights and thicknesses.

High tack modified acrylic adhesive.

Repulpable high tack acrylic adhesive.

### 4° RECOMMENDATIONS

- **Storage**  
The tape can be stored for maximum 8 months from the date of production in dry conditions and in its original packaging. The material should be protected from extreme temperatures and direct sunlight. Once removed from its original packaging, the tape should be protected from dust and other impurities. Keep the rolls in horizontal position.
- **Surface cleaning**  
The product shall be applied on sufficiently flat surfaces and with no non-stick coating. In order to obtain a correct product adhesion level on surfaces, it is indispensable that the surfaces are properly cleaned before the application. It is recommended to use quick-evaporating solvents. After cleaning make sure that the solvent has completely evaporated, by waiting for a sufficiently long period of time or by drying the surface with a completely dry cloth.
- **Application**  
As adhesive tape is pressure-sensitive, it is necessary a proper pressing pressure on the back of the tape, once applied on the surface, to ensure the grip of the adhesive and a full lamination.
- **Measuring tolerances**  
The tape cutting width tolerance can vary within a range of  $\pm 2.0$  mm. Different tolerances for specific formats and measures can be available on request
- **Disposal**  
It is recommend to dispose the product after use according to the specific regulations of the country it was used in.

Note: All above information are believed to be true and reliable but they are given only for guidance. They do not constitute a warranty or a specification. The characteristics refer to average values, relevant to samples collected from our production. Users must confirm the suitability of the products through their own tests. BiesSse Tape reserve the right to introduce at any moment and without warning those changes that they deem necessary.  
Tolerance of Technical Data:  $\pm 30\%$