

#### TDS2004 BSTRANSH EN

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<b>1</b> °		STRUCTURE	
	CARRIER	NON-WOVEN	
	LINER	BROWN GLASSINE SILICONE PAPER	
	ADHESIVE	SYNTHETIC RUBBER	
	TOTAL THICKNESS	0.10 mm	
<b>2°</b>	A	DHESIVE PROPERTIES	

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		M.U.	METHOD
ADHESION ON STEEL (Open Side)	27.5	N/25mm	PSTC 101
ADHESION ON STEEL (Closed Side)	25	N/25mm	PSTC 101
TENSILE STRENGTH AT BREAK	25	N/25mm	PSTC 131
ELONGATION AT BREAK	5	%	PSTC 131
TEMPERATURE RESISTANCE	60	°C	-

3°

#### Double-sided adhesive tape particularly suitable for fixing materials even with difficult surfaces, including cartons, metals, felts and plastic materials. Easy to use. Suitable also for web-splicing of different materials, such as paper, cardboard and films and ideal for fixing small elements of different materials also with difficult-to-bond substrate.

**APPLICATIONS** 

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Synthetic rubber adhesive and resins	High adhesion and adhesiveness on both sides	
	Performing on different materials and surfaces	
Backing in non-woven	High conformability	
	Hand-tearable	
RECOMMENDATIONS		

MAIN FEATURES

# 5°

## Storage

For a proper storage of the product we recommend to keep the product in the original package until it is needed and use it within 12 months from delivery.

The storage shall be carried out at a room temperature between 15°C and 25°C, and a relative humidity < 65%. Once removed from the packaging, place the product vertically and protect it from dust. Do not expose product and packaging to direct sunlight and heat sources.

## Surface cleaning

The product shall be applied on sufficiently flat surfaces and with no non-stick coating.

In order to obtain a correct product adhesion level on surfaces, it is indispensable that the surfaces are properly cleaned before the application. It is recommended to use quick-evaporating solvents.

After cleaning make sure that the solvent has completely evaporated, by waiting for a sufficiently long period of time or by drying the surface with a completely dry cloth.

## Application

As adhesive tape is pressure-sensitive, it is necessary a proper pressing pressure on the back of the tape, once applied on the surface, to ensure the grip of the adhesive and a full lamination.

# Measuring tolerances

The tape cutting width tolerance can vary within a range of ±2.0 mm.

Different tolerances for specific formats and measures can be available on request

Disposal

It is recommend to dispose the product after use according to the specific regulations of the country it was used in.

Note: All above information are believed to be true and reliable but they are given only for guidance. They do not constitute a warranty or a specification. The characteristics refer to average values, relevant to samples collected from our production. Users must confirm the suitability of the products through their own tests. BiesSse Tape reserve the right to introduce at any moment and without warning those changes that they deem necessary. Tolerance of Technical Data: ± 30%