

Company with Quality System in accordance with ISO 9001: 2015 Certified by Bureau Veritas

Technical data sheet

Total thickness (carrier + adhesive): **2.5 mm**

MS FOAM 2100 PET

Main carrier:	BLUE PE FOAM
Secondary carrier:	WHITE PET FILM
Main liner:	-
Secondary liner:	-
Open side adhesive:	-
Closed side adhesive:	PURE ACRYLIC

Adhesive properties

Peel 180° on steel	Î	Open side	-	M.U.	Method
		Closed side	-	N/25 mm	-
Rolling ball test		Open side	-	M.U.	Method
		Closed side	-	Cm	-
Quick stick on steel	$ \begin{array}{c} & & \\ & & $	Open side	_	M.U.	Method
		Closed side	-	N/25 mm	-
Shear		Open side	-	M.U.	Method
on steel	КС	Closed side	-	Hours	-

Temperature resistance

Long term	-	M.U.: °C
Short term	-	M.U.: °C

Mechanical properties

Tensile strength at break Longitudinal	Min. 1950	Max.	M.U.	Method ISO-1926
Tensile strength at break Transversal	Min.	Max.	M.U.	Method ISO-1926
Elongation at break Longitudinal	Min. 475	Max. 475	M.U.: %	Method ISO-1926
Elongation at break Transversal	Min. 460	Max. 460	M.U.: %	Method ISO-1926

Note: All above information are believed to be true and reliable but they are given only for guidance. They do not constitute a warranty or a specification. The characteristics refer to average values, relevant to samples collected from our production. Users must confirm the suitability of the products through their own tests. BiesSse Tape reserve the right to introduce at any moment and without warning those changes that they deem necessary. Tolerance of Technical Data: \pm 30%



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Description

The product is made up of a high quality closed-cells physically cross-linked blue expanded polyethylene foam carrier, laminated with a white polvester film (Mvlar).

Foam width: 1280 mm Mylar width: 1400 mm (60 mm+60 mm)

Applications

Ideal for high quality corrugated postprint.

Total thickness (carrier + adhesive):

Reccomended to reduce dot gain and washboard effects.

Suitable for different plate thickness.

Product PLUS

Excellent slipping on the printing cylinder.

Optimal resilience and high compression stability even at high print speeds to avoid cardboard crushing.

Recommendations for correct use

Storage

For a proper storage of the product we recommend to keep the product in the original package until it is needed and use it within 12 months from delivery.

The storage shall be carried out at a room temperature between 15°C and 25° C, and a relative humidity < 65%.

Once removed from the packaging, place the product vertically and protect it from dust. Do not expose product and packaging to direct sunlight and heat sources.

Surface cleaning The product shall be applied on sufficiently flat surfaces and with no non-stick coating.

In order to obtain a correct product adhesion level on surfaces, it is indispensable that the surfaces are properly cleaned before the application. It is recommended to use quick-evaporating solvents.

After cleaning make sure that the solvent has completely evaporated, by waiting for a sufficiently long period of time or by drying the surface with a completely dry cloth.

Application

As adhesive tape is pressure-sensitive, it is necessary a proper pressing pressure on the back of the tape, once applied on the surface, to ensure the grip of the adhesive and a full lamination.

Measuring tolerances

The tape cutting width tolerance can vary within a range of ±2.0 mm. Tighter tolerances for specific formats and measures can be available on request.

Disposal

It is recommend to dispose the product after use according to the specific regulations of the country it was used in.

For additional information, please refer to our Technical Office: info.tapes@biesSseworld.com +39 02 90 11 11 18

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