

Company with Quality System in accordance with ISO 9001: 2015 **Certified by Bureau Veritas**

Technical data sheet

Total thickness (carrier + adhesive):

4.1 mm

MS FOAM 4100 PET

Main carrier:	BLUE PE FOAM
Secondary carrier:	WHITE PET FILM
Main liner:	-
Secondary liner:	
Open side adhesive:	-
Closed side adhesive:	PURE ACRYLIC
Adhesive properties	

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Peel 180°		Open side	_	M.U.	Method	
on steel		Closed side	_	N/25 mm	-	
Rolling ball test		Open side	-	M.U.	Method	
		Closed side	-	Cm	-	
Quick stick on steel		Open side	_	M.U.	Method	
		Closed side	-	N/25 mm	-	
Shear on steel	КС	Open side	_	M.U.	Method	
		Closed side	-	Hours	-	

Temperature resistance

Long term	-	M.U.: °C
Short term	-	M.U.: °C

Mechanical properties

Tensile strength at break Longitudinal		Min. 1600	Max. 1600	M.U. KPa	Method ISO-1926
Tensile strength at break Transversal		Min. 1325	Max.	M.U. KPa	Method ISO-1926
Elongation at break Longitudinal	Z S	Min. 451	Max. 451	M.U.: %	Method ISO-1926
Elongation at break Transversal	No.	Min. 476	Max. 476	M.U.: %	Method ISO-1926



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Description

The product is made up of a high quality closed-cells physically cross-linked blue expanded polyethylene foam carrier, laminated with a white polyester film (Mylar).

Foam width: 1040 mm

Mylar width: 1110 mm (35 mm+35 mm)

Applications

Ideal for high quality corrugated postprint.

Recomended to reduce dot gain and washboard effects.

Suitable for different plate thickness.

Product PLUS

Excellent slipping on the printing cylinder.

Optimal resilience and high compression stability even at high print speeds to avoid cardboard crushing.

Recommendations for correct use

For a proper storage of the product we recommend to keep the product in the original package until it is needed and use it within 12 months from delivery.

The storage shall be carried out at a room temperature between 15°C and 25°C, and a relative humidity < 65%.

Once removed from the packaging, place the product vertically and protect it from dust. Do not expose product and packaging to direct sunlight and heat sources.

Surface cleaning The product shall be applied on sufficiently flat surfaces and with no non-stick coating.

In order to obtain a correct product adhesion level on surfaces, it is indispensable that the surfaces are properly cleaned before the application. It is recommended to use quick-evaporating solvents.

After cleaning make sure that the solvent has completely evaporated, by waiting for a sufficiently long period of time or by drying the surface with a completely dry cloth.

Application

As adhesive tape is pressure-sensitive, it is necessary a proper pressing pressure on the back of the tape, once applied on the surface, to ensure the grip of the adhesive and a full lamination.

Measuring tolerances

The tape cutting width tolerance can vary within a range of \pm 2.0 mm. Different tolerances for specific formats and measures can be available on request.

Disposal

It is recommend to dispose the product after use according to the specific regulations of the country it was used in.

For additional information, please refer to our Technical Office: info.tapes@biesSseworld.com +39 02 90 11 11 18

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