

Company with Quality System in accordance with ISO 9001: 2015 **Certified by Bureau Veritas**

Technical data sheet

Total thickness (carrier + adhesive): 0.10 mm

MS INTER TAPE ACC

Main carrier:	TRANSPARENT PET FILM
Secondary carrier:	-
Main liner:	WHITE EMBOSSED PVC FILM
Secondary liner:	-
Open side adhesive:	SILICONE
Closed side adhesive:	

Adhesive properties

	Open side	_	M.U.	Method		
	Closed side	5	N/25 mm	BS 34 - AFERA 5001		
	Open side	-	M.U.	Method		
	Closed side	2	Cm	BS 12 - PSTC-6		
	Open side	-	M.U.	Method		
	Closed side	4	N/25 mm	BS 6 - AFERA 4015		
КС	Open side	-	M.U.	Method		
	Closed side	100	Hours	BS 68 - AFERA 5012		
		Closed side Open side Closed side Open side Closed side Open side Open side	Closed side 5 Open side - Closed side 2 Open side - Closed side 4 Open side -	Closed side 5 N/25 mm Open side - M.U. Closed side 2 Cm Open side - M.U. Open side - M.U. N/25 mm Open side - M.U. Hours		

Temperature resistance

Long term	150	M.U.: °C
Short term	200	M.U.: °C

Mechanical properties

Tensile strength at break Longitudinal		Min.	Max.	M.U. N/mm2	Method ASTM D 882
Tensile strength at break Transversal		Min. 230	Max.	M.U. N/mm2	Method ASTM D 882
Elongation at break Longitudinal	B	Min.	Max.	M.U.: %	Method ASTM D 882
Elongation at break Transversal		Min.	Max.	M.U.: %	Method ASTM D 882



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Description

The product is made up of a transparent polyester film carrier, a white embossed PVC film liner and a silicone adhesive, that provides high adhesion performances.

The final color of the tape is green.

Applications

Ideal for powder coating in masking applications.

Recommended laminating process for protecting wood, metal and plastic surfaces, both smooth and rough.

Product PLUS

Suitable for die-cutting.

High bonding strength and cohesion, even at high temperatures.

It ensures perfect surfaces protection and residue-free removal

Recommendations for correct use

For a proper storage of the product we recommend to keep the product in the original package until it is needed and use it within 12 months from delivery.

The storage shall be carried out at a room temperature between 15°C and 25°C, and a relative humidity < 65%.

Once removed from the packaging, place the product vertically and protect it from dust. Do not expose product and packaging to direct sunlight and heat sources.

Surface cleaning The product shall be applied on sufficiently flat surfaces and with no non-stick coating.

In order to obtain a correct product adhesion level on surfaces, it is indispensable that the surfaces are properly cleaned before the application. It is recommended to use quick-evaporating solvents.

After cleaning make sure that the solvent has completely evaporated, by waiting for a sufficiently long period of time or by drying the surface with a completely dry cloth.

Application

As adhesive tape is pressure-sensitive, it is necessary a proper pressing pressure on the back of the tape, once applied on the surface, to ensure the grip of the adhesive and a full lamination.

Measuring tolerances

The tape cutting width tolerance can vary within a range of ±2.0 mm. Different tolerances for specific formats and measures can be available on request.

Disposal

It is recommend to dispose the product after use according to the specific regulations of the country it was used in.

For additional information, please refer to our Technical Office: info.tapes@biesSseworld.com +39 02 90 11 11 18